

# Air Resources Board

Alan C. Lloyd, Ph.D. Chairman





DRAFT

TO: ALL SPARK-IGNITION MARINE ENGINE (SIME) MANUFACTURERS

ALL INBOARD AND STERNDRIVE SIME MANUFACTURERS

ALL OTHER INTERESTED PARTIES

SUBJECT: CERTIFICATION GUIDELINES FOR 2001 MODEL-YEAR (MY) AND

LATER OUTBOARD/PERSONAL WATERCRAFT AND 2003 MY AND LATER INBOARD/STERNDRIVE SPARK-IGNITION MARINE ENGINES.

In 1998, the Air Resources Board (ARB or Board) adopted emission regulations and test procedures applicable to outboard and personal watercraft (OB/PWC) Spark-Ignition Marine Engines (SIMEs) produced on or after January 1, 2001. In July 2001, the Board amended the SIME standards and test procedures to include 2003 and later model year inboard and sterndrive (I&S) SIME engines.

Enclosed are the guidelines for preparing and submitting applications for certification of 2001 MY and later OB/PWC and 2003 MY and later I&S SIME. Applications prepared following these guidelines will permit an expedited review and certification approval by the Air Resources Board's (ARB's) staff. New SIMEs are not legal for sale and use in California until they are certified by the ARB. It is incumbent on the manufacturer to make sure that it receives the Executive Order for the engine family (EF) before engines are shipped into California. Violations of the certification requirements will subject the engine manufacturer and selling dealers to enforcement actions by the State. These guidelines include the following parts.

Chapter I: Certification Overview Chapter II: General Instructions

Attachment 1: Certification Summary Sheet and Supplemental Information Formats

Attachment 2: Certification Database

For an engine family to be certified by the ARB, the manufacturer's application package must include the following elements.

- Cover Letter
- 2. Certification Summary Sheet
- 3. Supplemental Information
- 4. Certification Database. This must be transmitted electronically to the manufacturer's assigned ARB Certification Section staff.
- 5. The federal application for certification for the subject engine family that has been or is to be submitted to the U.S. Environmental Protection Agency.

# **SI MARINE ENGINES**

Should you have further questions on this matter, please contact Mr. Joseph Jegede, Staff Engineer, Off-road Certification/Audit Section, at (626) 575-6674, or by e-mail at <a href="mailto:ijegede@arb.ca.gov">ijegede@arb.ca.gov</a>.

This mailout supersedes mailout #MSO 2000-09 dated August 22, 2000.

Sincerely,

DRAFT

Allen Lyons, Chief New Vehicle/Engine Programs Branch

Enclosure

# REFERENCES

References 1 through 15 below are accessible through the ARB's internet website at <a href="http://www.arb.ca.gov/regact/marine01/marine01.htm">http://www.arb.ca.gov/regact/marine01/marine01.htm</a>. Reference 16 may be accessed at <a href="http://www.arb.ca.gov/msprog/levprog/cleandoc/ldtprev2.pdf">http://www.arb.ca.gov/msprog/levprog/cleandoc/ldtprev2.pdf</a>.

- 1. Title 13, California Code of Regulations (13 CCR), section 2440. (Applicability)
- 2. 13 CCR, section 2111-2140, 2147 (In-Use Compliance Testing and Recall)
- 3. 13 CCR, section 2441. (Definitions)
- 4. 13 CCR, section 2442. (Emission Standards)
- 5. 13 CCR, section 2443.1. (Emission Control Labels)
- 6. 13 CCR, section 2443.2. (Environmental Labels)



- 7. 13 CCR, section 2443.3. (Consumer Labels)
- 8. 13 CCR, section 2444.1 (In-Use Compliance Testing and Recall)
- 9. 13 CCR, section 2444.2 (On-Board Diagnostics)
- 10. 13 CCR, section 2445.1. (Defects Warranty Statement)
- 11. 13 CCR, section 2445.2. (Emission Control Warranty Statement)
- 12. 13 CCR, section 2446. (Production-Line Testing and Selective Enforcement Auditing)
- 13. 13 CCR, section 2447. (Emission Standards and Test Procedures)
- 14. 13 CCR, section 2448. (Sunset Review of Regulations)
- 15. California Exhaust Emission Standards and Test Procedures for 2001 Model Year and Later Spark-Ignition Marine Engines (Test Procedures), amended July 26, 2001 (Emission Test Procedures and Certification Procedures)
- 16. California Exhaust Emission Standards and Test Procedures for 2001 and Subsequent Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles, amended December 27, 2000. (for Test Fuel Purposes)

### **CHAPTER I**

### **CERTIFICATION OVERVIEW**

Starting from the 2001 model-year for OB/PWC and 2003 model-year for I&S, new SIMEs must be certified for emission compliance by the Air Resources Board (ARB) before the engines are legal for sale and use in California. The **Executive Orders** certifying these engines are valid for only **one model-year** of production. **New Executive Orders for continued production in each succeeding model year** must be obtained from ARB. Selling an engine before the engine receives ARB certification will subject the engine manufacturer and the selling dealers to ARB **enforcement actions** as authorized by state laws.

SIMEs are grouped into **engine families** for certification and all related implementation purposes. An engine family includes engine models that share similar engine design and emission control features such that these engine models can be expected to exhibit similar emission performance throughout their useful lives. The guidelines for grouping engines in the same engine family are outlined in the Test Procedures, Part I, Section 17.

The following describes an acceptable test plan that complies with the requirements of the test procedures for SIMEs. There are minor differences in the test procedures for OB/PWC and I&S engines. These differences will be indicated under the appropriate topics in this document. Adherence to the provisions contained herein will provide engine manufacturers an accurate and uniform method of testing their engines.

### CERTIFICATION

- Certification Process
- Determining the Applicable Emission Standard
- Durability Testing and Determining DFs
- Certification Testing
- Data Carryover and Carryacross
- Running Changes and Field Fixes
- On-Board Diagnostics-Marine (applicable to 2007 and later MY I&S)

# a. Certification Process

Where applicable, the manufacturer must determine the useful-life emission deterioration factor (**DF**), additive or multiplicative, for the family to obtain ARB certification for each engine family. This DF is applied to the emission result from the family's official certification engine to demonstrate that the deteriorated (i.e., projected useful-life) emission rate complies with the applicable emission standard. The ARB may direct the manufacturer to conduct a **retest** if the original test result indicates marginal compliance. Any **anti-tampering device** that will be installed on production engines for protection against unauthorized adjustment of emission-related adjustable parameters must be approved by ARB. The manufacturer's format for the **certification label**, consumer label ("**stars**" **label**) and environmental label ("**stars**" **label**), and the locations where the



labels are affixed to each production engine must be approved by the ARB. The manufacturer's emission warranty statement provided with each production engine must also be approved by ARB.

The manufacturer must submit to ARB an application for certification containing all the required information and test data in the **ARB-specified format**. The ARB is required to approve or disapprove an application within 90 days after receipt of the complete application; the normal processing time is about 4 to 6 weeks. However, manufacturers must make sure they receive an EO for each EF before shipping engines into California to avoid ARB enforcement actions. To expedite the certification approval, requests for ARB approval of anti-tampering devices, labels, the emission warranty statement, and any modification to the test procedures may be submitted in advance of the application. DRAFT

# b. Determining the Applicable Emission Standard

# (i) Outboard and Personal Watercraft Engines

For each engine family, the manufacturer must decide the applicable emission standard in one of two ways. For direct compliance, the applicable emission standard is specified by regulation based on the sales-weighted average rated power of all engines produced for the engine family. At the time of certification, an estimated standard is determined based on the engine family's manufacturer-projected production volume and engine-model mix. At the end of the model-year production, the final, applicable emission standard will be determined based on the actual production number and product mix.

For **corporate average compliance**, the manufacturer will specify, subject to certain limitations, a family emission limit (FEL) for each engine family. The FEL is the applicable emission standard for all engines in the family. The corporate-average emission value, which is weighted by the FEL, production volume and sales-weighted average rated power of each engine family that participates in the corporate compliance method, must not exceed the applicable corporate-average standard which is determined by regulation based on the sales-weighted average rated power of all participant engine families. Engines for outboard and personal watercraft must be in separate corporate average compliance plans.

# (ii) Inboard and Sterndrive Engines

For each engine family, the manufacturer must decide the applicable emission **standard** in one of two ways. For **direct compliance**, the applicable emission standard, as specified by regulation, must be met by all engines produced for each engine family.

For corporate average compliance, the manufacturer will specify a family emission limit (**FEL**) for each engine family. The FEL is the applicable emission standard for all engines in the family. The corporate-average emission value, which is weighted by the FEL and projected production volume or actual sales of each engine family that participates in the corporate compliance method, must not exceed the applicable standard as specified by regulation for the MY.

# c. Durability Testing and Determining DFs

DRAFT The DF is a measure of emissions deterioration over the family's useful life. DFs are determined through manufacturers' durability testing. A manufacturer should submit its durability test plan for ARB approval prior to conducting the testing to avoid rejection of the resulting DF.

The following is a summary of the elements of an acceptable durability test program. A prototype durability data engine in the configuration expected to exhibit a high **deterioration rate** (e.g., the hottest engine conditions and catalyst temperature) is run on an operating schedule and commercially available fuels to accumulate service hours that age the engine and its emission controls up to the equivalent of its useful life. Emission-related scheduled maintenance as permitted in regulations may be performed. **Unscheduled maintenance** may be performed only with prior ARB approval. During service accumulation, engine emissions are periodically measured using the regulation-specified test fuel and test procedure to establish the trend line that will be used to determine the DF. Depending on the type of anti-tampering device used, the ARB may specify the settings of the adjustable parameters for the purpose of conducting the durability test. Whole-engine aging (normal or accelerated) and component bench aging are acceptable methods for service accumulation.

# d. Certification Testing

Close to production time, an emission data engine (a prototype engine with productionintent calibrations) that is expected to exhibit the worst emissions (e.g., highest specific fuel rate, coolest catalyst temperature) is run according to the manufacturer's break-in procedure to stabilize the engine's emissions. An emission test is then conducted using the specified test fuel and test procedure. Depending on the type of anti-tampering device used, the ARB may specify the settings of the adjustable parameters for the purpose of conducting the certification test. For the engine family to be certified, its **certification emission level**, which is the emission data engine's test result adjusted (i.e., added or multiplied) by the DF, must not exceed the applicable emission standard or FEL.

# e. Data Carryover and Carryacross

Subject to ARB approval, durability data and/or certification emission data may be carried over, in lieu of new test, to subsequent model year engine families, provided no changes have been made that would result in the selection of a new durability engine or emission data engine. Also, subject to ARB approval, the durability data and/or certification emission data may be carried across, in lieu of new test data, to a different engine family in the same or different model year if it is adequately demonstrated that the DF and/or emission data is representative of the new engine family.

# f. Running Changes and Field Fixes



Any factory change to engines during model-year production must be approved by ARB via a **running change** request. Any change to engines implemented after the assembly line (e.g., at factory warehouses, distribution centers, dealers) must be approved by ARB via a **field fix** request. A field fix request typically occurs after model-year production has ended. Running changes and field fixes not approved by ARB will render affected engines uncertified and subject the manufacturer to ARB enforcement actions.

For questions regarding certification, please **contact** your **assigned Certification Section staff person** or Mr. Kumar Muthukumar, Manager, Off-road Certification/Audit Section, at (626) 575-7040, or by e-mail at cmuthuku@arb.ca.gov.

# 2. QUALITY AUDIT (OB/PWC only)

During model-year production, manufacturers are required to conduct quality audit (QA) tests of production engines to show the engine family's compliance with the emission standard. A manufacturer must use one of two QA options, the Cumulative Sum (CumSum) or QA (1%) method. Once selected, the applicable QA method must be applied to all of the manufacturer's engine families during the model year; a mid-year change to the other QA method is not allowed. A manufacturer's QA sampling plan and test procedure must be approved by ARB. Quarterly reports of the QA test results must be submitted to ARB in a specified format and within specified time limits.

Specified format and guidance to manufacturers regarding the preparation and submittal of quarterly production line testing reports can be found in Manufacturer's Advisory Correspondence (MAC) #2000-04. Copy of the MAC may be downloaded from the ARB's web site at http://www.arb.ca.gov/msprog/macs/macs.htm.

# 3. SELECTIVE ENFORCEMENT AUDIT TESTING

Beginning in 2001 MY production for OB/PWC and 2003 MY production for I&S, ARB may conduct selective enforcement audit (SEA) testing of production engines to verify an engine family's compliance with emission standards.

For more information on QA and SEA testing, please **contact** Mr. Kumar Muthukumar, Manager, Off-Road Certification/Audit Section, at (626) 575-7040, or by e-mail at <a href="mailto:cmuthuku@arb.ca.gov">cmuthuku@arb.ca.gov</a>.

# 4. IN-USE TESTING

# (a) Outboard and Personal Watercraft Engines

Manufacturers of OB/PWC engines are subject to in-use testing to demonstrate the continued compliance of engines. The **ARB will select** certain engine families for in-use testing. Upon ARB notification, the **manufacturer** shall **procure and test** in-use engines

in accordance with the test procedures (References #1 and #8). To avoid rejection of the gathered in-use data, a manufacturer should submit its **in-use test plan** for ARB approval prior to conducting the in-use testing. If the in-use test results exceed the applicable emission standard, the manufacturer will be required to implement remedial actions approved by ARB.

# (b) Inboard and Sterndrive Engines

Starting in 2009, manufacturers of I&S engines are subject to in-use testing to demonstrate the continued compliance of their engines.

For more information on in-use testing, please **contact** Mr. John Urkov, Chief, In-Use Programs Branch, at (626) 575-6814, or by e-mail at <a href="mailto:jurkov@arb.ca.gov">jurkov@arb.ca.gov</a>. DRAFT

#### 5. ON-BOARD DIAGNOSTICS (I&S only)

To keep emission control systems working at optimum levels of efficiency, I&S engines meeting the 5.0 g/kW-hr HC+NOx emission in 2007 and later model years are required to be equipped with on-board diagnostics marine (OBD-M) systems. OBD-M systems will monitor the catalyst, oxygen sensor, fuel system, and comprehensive components (sensor and solenoids) for proper operation in-use.

On-board engine malfunction detection system requirements can be found in 13 CCR. section 2444.2.

# **CHAPTER II**

# **GENERAL INSTRUCTIONS**

These instructions provide guidance regarding the preparation, submission and revision of certification applications for 2001 and later OB/PWC and 2003 and later I&S SI marine engines. Only essential information for certification is required in this format. Other information required by the test procedures (e.g., test engine build records, test and maintenance records, etc.) must be maintained by the manufacturer and made available to the ARB within 30 days upon request. An application submitted in accordance with these instructions will enable an expedited review and approval by the ARB. All revisions to the application must be submitted to the ARB for approval.

# WHERE TO SUBMIT APPLICATION FOR CERTIFICATION

All certification-related applications and correspondence should be forwarded to:

Mr. Allen Lyons, Chief New Vehicle/Engine Programs Branch Air Resources Board 9480 Telstar Avenue, Suite 4 El Monte, California 91734-2301



# 2. LETTER OF INTENT

A letter of intent should be submitted to the ARB in advance of submission of the first application for certification for the model year. The letter of intent should list planned engine families, the projected dates when the applications will be submitted, and the dates by which the Executive Orders are needed. Any certification or testing issues that may delay the certification process of any engine family may be included in the letter of intent. Updates to the manufacturer's certification plan should be submitted in a timely manner. ARB staff uses the information provided in the letter of intent to plan ahead for the certification year and to resolve issues in advance so that the manufacturer's certification schedule can be met.

# 3. COVER LETTER

A cover letter, signed by the manufacturer's authorized representative, must accompany each engine family application. The cover letter should recap highlights about the engine family, such as the applicable standard or FEL, the number of eligible stars, the use of a modified test procedure, and anticipated start date of production.

The following statements of compliance must be provided in the letter:

a) Conformance with the general standards regarding no increase in emissions or unsafe conditions as stated in section 5 of the "California Exhaust Emission

Standards and Test Procedures for 2001 Model Year and Later Spark-Ignition Marine Engines", adopted July 26, 2001.

- b) Conformance with the specifications for the emission control label, and consumer/environmental and hang tag labels as stated in 13 CCR, Sections 2443.1 through 2443.3.
- c) The test engine for which data have been submitted has been tested in accordance with the applicable test procedures, that it meets the requirements of such tests, and that, on the basis of such tests, it conforms to the requirements of this Part (i.e., Reference #15). DRAFT

#### 4. **LABELING**

The engine manufacturer is required to submit three different labels for each engine to the ARB for review and approval of their format, content and location. The proposed locations must be shown by either a drawing or photograph. Detailed written explanations of the label locations may also be acceptable. Manufacturers may submit samples for approval in advance of the actual certification application to prevent any certification delay.

The first label is the emission control label, or engine label. The label must contain all the information enumerated in 13 CCR, section 2443.1(c)(4). If the engine label will be obscured by the OEM's equipment or housing, a supplemental label must be provided for affixing on the exterior of the equipment. It must contain the same information as the engine label except for manufacture-date, which may be omitted. However, if the manufacture-date is not included on the supplemental label, it must be stamped or indicated elsewhere on the exterior of the equipment.

The second label is the consumer/environmental label. This label is required for all SIMEs that meet the Tier 1, 2, 3 or 4 standards. These labels may be used by parks and waterway agencies to control access of these marine watercraft based on environmental concerns. Engines are denoted as one-, two-, three- or four-star, with four-star being the lowest emitting; the specific requirements of this label are provided in 13 CCR, section 2443.

The third label is a nonpermanent label (e.g., hang tag) that explains the cleanliness of the one-, two-, three-, and four-star ratings on the environmental label. The suggested language for this label is provided in 13 CCR, section 2443.3 (b).

#### 5. WARRANTY

A copy of the engine manufacturer's emission warranty statement that will be provided to the end-users must be submitted for ARB review and approval. The warranty statement must be completed as specified in 13 CCR, sections 2445.1 and 2445.2. Manufacturers may submit their proposed warranty statement for approval in advance of the actual certification application to prevent any certification delay.

#### 6. TEST PROCEDURES

The test equipment provisions and emission test procedures for SIME engines are identical between the ARB and the United States Environmental Protection Agency (U.S. EPA). DRAFT

#### 7. MODIFIED TEST PROCEDURES

Any modifications to the prescribed test equipment and/or test procedures due to unique engine designs, laboratory equipment arrangements, facility limitations, etc. must be approved by the Executive Officer and described in the application. The use of unapproved test equipment or procedures can result in rejection of generated test data.

#### 8. ADJUSTABLE PARAMETERS AND ANTI-TAMPERING DEVICES

If a test engine has a parameter that can be adjusted in a way that can significantly affect emissions, it will be tested at the possible extremes of the adjustment (i.e., maximum rich and lean settings). Samples of a manufacturer's proposed anti-tampering measure, preferably as implemented on the carburetor or engine as applicable, to prevent unauthorized adjustments should be submitted in advance of the application to the ARB for approval. All adjustable parameters, sealed and unsealed, and the corresponding ARB approval number must be reported in the application. If the parameter or method of tamper-resistance is subsequently modified, a new ARB approval will be required.

#### 9. CERTIFICATION EMISSION-TEST FUEL

The fuel for emission testing must meet the specifications in the test procedures to reduce emission variations due to fuel effects. Testing with unauthorized fuel will result in rejection of the test results.

- Gasoline. Three test fuels are allowed. a.
  - Indolene Clear. This certification gasoline is specified in the Code of Federal Regulations, Title 40, Part 86, section 113-91(a)(1), [40 CFR 86.113-94(a)(1)].
  - California Phase 2 Gasoline (Cleaner Burning Gasoline). The specifications of this certification gasoline are provided in the on-road test procedures (Reference #16). This gasoline may be used as an option to Indolene Clear.
  - iii. Clean Air Act Baseline. This is the default fuel allowed by the U.S. EPA. The specifications for this fuel can be found in Table 8-1 of the Test Procedures (Reference #15).

- b. Gaseous Fuels (LPG, Propane, CNG, LNG): The gaseous certification emission-test fuels are referenced in the on-road test procedures (Reference #16). They are listed here for manufacturers' convenience.
  - Liquefied Petroleum Gas. All certification emission testing must use the following specifications.
    - a) propane content of 93.5 volume percent +/- 1.0%;
    - b) propene content of 3.8 volume percent +/- 0.5%; and
    - c) butane and heavier components of 1.9 volume percent +/- 0.3%.
  - ii. Natural Gas. All certification emission testing must use the following specifications:
    - a) methane content of 90.0 mole percent +/- 1.0%;
    - b) ethane content of 4.0 mole percent +/- 0.5%;
    - c) C<sub>3</sub>-and-higher hydrocarbon content of 2.0 mole percent +/- 0.3%;
    - d) oxygen content of 0.5 mole percent maximum;
    - e) inert gas (sum of CO<sub>2</sub> and N<sub>2</sub>) content of 3.5 mole percent +/- 0.5%.

# 10. AMENDMENTS TO THE APPLICATION

Any revisions to the application due to typographical errors, corrections, running changes or field fixes, or new test data and information must be submitted to the ARB. If the change affects the Certification Summary form and/or the Model Summary form, the revised forms will have to be completely filled and submitted. For the other parts of the application package, only the revised information on the affected application pages needs to be submitted, together with the following for identification purposes:

- -Manufacturer Name
- -Model Year
- -Engine Family
- -Process Code
- -Engine Displacement
- -Comments Fields (describing the update or change)
- -The field that has been changed or corrected.



# 11. RUNNING CHANGES AND FIELD-FIXES

Any factory change to the engines during the model-year production must be approved by ARB via a manufacturer's submitted running change request. Any change to the engines where the change is implemented after the engines leave the assembly line (e.g., at factory warehouses, distribution centers, dealers) must be approved by ARB via a manufacturer's submitted field fix request; a field fix request typically occurs after the model-year production has ended. Running changes and field fixes not approved by ARB will render affected engines uncertified and subject the manufacturer to ARB enforcement actions. If the change affects an emission-related part or results in a new "worst-case" test engine, new test data or engineering evaluations will be required to demonstrate that the engine family will remain in compliance. Only the affected pages and information fields of the application need to be submitted.

# 12. FAMILY EMISSION LIMIT (FEL) CHANGES

Subject to ARB approval, an engine manufacturer may recertify an engine family during the model year to change the affected FEL. The new FEL will be applied to all engines in the family. "Gaming" with the FEL changes will not be permitted.

# 13. CONFIDENTIALITY

The ARB will deem the engine manufacturer's projected California sales, production periods and catalytic converter composition (precious metal ratio and loading) confidential. Any other information that is designated by the manufacturer as confidential may not receive automatic treatment for confidentiality unless the manufacturer can justify that the information is truly privileged, confidential business information.



# Attachment 1:

# **Certification Summary Sheet: (1 page)**

-- Sample as printed from entries that were entered for the Access 97 Certification Database Form (see Attachment 2).

**Supplemental Information Formats (10 pages)** 



Model Year: Manufacturer Nam Engine Family: SI MARINE ENGIN	ne:	— MATION	Page: Issued: Revised: E.O.#:
<ul><li>a. Number of C</li><li>b. Number of B</li><li>c. Feedback Co</li></ul>	PR Yes No earburetors: arrels per Carburetor: ontrol: Yes No Yes No	e. Fast Idle Circuit: Yes _ f. Other Subsystems (spe g. Used in previous/other If yes, last model year	ecify): engine model: No Yes
a. Type (e.g., TB	ION: Yes No I, DGI, MPI, SMPI): ction (e.g., manifold, cylinder, pr ious/other engine models:	b. Feedback Control: Yes re-chamber, throttle body): re No Yes If yes, last ye	s No ear used:
S03. CRANKCASE a. Type (e.g., PC b. Routing: Air	V valve uncontrolled flow crank	case scavenging for 2-stroke engines) fold Inlet Ports (2-Stroke Eng	: ines) Other (specify)
<ul><li>a. Type: Heated</li><li>b. Location: Po</li></ul>	rt Exhaust Manifold ِ	her (specify) Other (specify) No Yes If yes, last ye	
<ul><li>a. Type: Pump</li><li>b. Point of Inject</li><li>c. Method of Mod. Sensed Para Throttle Posi</li></ul>	odulation: Vacuum S ameters (check all applicable): tion Other (specify)	AIR) anifold Other (specify) olenoid Coolant Temp Engine RP	M MAP
Throttle Pos b. Method of M c. Used in prev	ition Other (specify) odulation: Vacuum /ious/other engine models	R): Yes No : Coolant Temp Engine R Solenoid : No Yes If yes, last y	
Parameter	Adjustable Range (or N/A)	Tamper Resistance Method (or N/A)	Approval Reference
	, ,	, ,	
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Model Year: Manufacturer Name:	Page: Issued:		
Engine Family:	Revised: E.O.#:		
S08. CATALYTIC CONVERTER: Yes No			
<ul><li>a. Type/Number/Arrangement (e.g., TWC, OC, 2TWC for 2 par</li><li>b. Location (e.g., close coupled, exhaust manifold, muffler):</li></ul>			
c. Catalyst Manufacturer.: d. Substrate: (i) Volume: cc (ii) Construction: P	Pellet Honeycomb		
Number of cells: (per cm <sup>2</sup> ) (iii) Composition: Ceramic Metallic (iv) Cont	rainment Method: Wire mech Other (enec		
e. Active Material:	animent wethod. Whe mesh Other (spec		
Composition (Pt, Pd, Rh): Ratio:	Loading (g/L)		
CONFIDENTIAL			
S09. ON-BOARD DIAGNOSTICS: Yes No			
a. Monitored Parameters (check all applicable): Catalys	st Oxygen Sensor Fuel System		
Misfire Other (specify)			
	CONFIDENTIAL		
S10. PROJECTED SALES AND PRODUCTION PERIOD	CONFIDENTIAL		
a. Projected California Annual Sales (units):     b. Estimated Production Period: Start Date:			
c. Estimated Introduction into Commerce Date:			



Model Year:	Page:
Manufacturer Name:	Issued:
Engine Family:	Revised:
SI MARINE ENGINE SUPPLEMENTAL INFORMATION	E.O.#:

S11. MODEL SUMMARY (Use an asterisk (\*) to identify worst-case engine model used for certification testing.)

S12.	S13.	S14.		S15.	S16.	S17.	S18.	S19.	
		Sales Codes							
Engine	Engine	(Check ALL		Eng.	Rated	Rated	Peak	Peak	
Model	Code	ar	poropriat	e)	Displ.	Power	Speed	Torque	Torque
Model		0 116	40		(cc)	(kW)	(RPM)	(N-m)	Speed
		Calif.	49-	50-	, ,	` ,	, ,	` ,	Speed (RPM)
		Only	State	State					,
					1				
				nΛ	+				
			n	RAF					
			7						

Model Year: Manufacturer Name: Engine Family: SI MARINE ENGINE SUPPLEMENTAL INFORMATION  S20. EMISSION-RELATED PART NUMBERS (Part numbers as stamped)			c as stamped on the co	Page: Issued: Revised: E.O.#:		
should be listed here.)	LBT ART NOWE	JETTO (Fart humbers	S12. Engine Model			
			The Linguist Mod			
Fuel System:						
Carb/Mixer Assy.						
Fuel Injector						
Fuel Pump						
ECM						
Pressure Regulator						
Oxygen Sensor						
Other (specify)						
Intake System:						
Air Cleaner Element						
Intake Manifold						
Turbocharger						
Supercharger						
Charge Air Cooler						
Other (specify)			OATI			
Ignition System:			V.			
Spark Plug						
Ignition Coil						
Ignition Control Valve Module						
Distributor						
Other (specify)						
EGR:						
EGR Valve Assembly						
Vacuum Control Valve						
Air Injection						
Control Valve						
Check Valve						
Solenoid Valve						
Aftertreatment System:						
Catalyst						
Exhaust Manifold						
Crankcase System:						

PCV Valve

Model Year:	Page:
Manufacturer Name:	Issued: Revised:
Engine Family:	Revised:
SI MARINE ENGINE SUPPLEMENTAL INFORMATION	E.O.#:
S21. LABELING:	
a. Emission label format approved? No Yes If yes, Sample label attached? No Yes (put label in #S22)_	• • • • • • • • • • • • • • • • • • • •
b. Environmental label format approved? No Yes If Sample label attached? No Yes (put_label in #S22)_	
c. Environmental hangtag format approved? No Yes Sample hangtag attached? No Yes (put hangtag in	
S22. WARRANTY: Emission warranty approved? No (Provi	de full warranty statement in #S22) erence approval:)
Have any changes been made since the last approval? No_changes:	

Model Year: Manufacturer Name: Engine Family: SI MARINE ENGINE SUPPLEMENTAL INFORMATION	Page: Issued: Revised: E.O.#:
S23. ADDITIONAL INFORMATION AND COMMENTS	
. 4 6 7	
DRAFT	

Model Year:	_
Manufacturer Name:	
SI MARINE ENGINE SUPP	PLEMENTAL INFORMATION

Page:	
Issued: _	
Revised:	
F.O.#:	

# S24. CORPORATE AVERAGE PLAN SAMPLE FORMAT

DRAFT

# Equipment Type (check one): Outboard X Personal Watercraft

CONFIDENTIAL

# ABC Marine Co. Certification Plan and Estimated Production Volumes 2001 Model Year SI Marine Engines

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
Engine Family	Models	Rated Power (kW)	Estimated Production Volume (Units)		HC+NOx Family Emission Limit	Family Sales- Weighted Power (kW)	(4) x (7)	(4) x (6) x (7)
		(KVV)	Family	Model	(g/kW-hr)	Σ [(3) X (5)]/ Σ (5)		
YXZM.123ABC			30		140.00	9.9	297.0	41580
	711K	4.3		10				
	723B	10.1		10				
	747A	15.4		10				
YXZM.234DEF			58		125.00	25.7	1490.6	186325
	850B	16.7		13				
	850C	28.3		45				
YXZM.345GHJ			39		35.00	36.2	1411.8	49413
	345X	30.0		23				
	450W	45.2		16				
YXZM2.00KLM			54		15.00	96.9	5232.6	78489
	200J	96.9		54				
TOTALS:			181				8432.0	355807

- 1. SALES-WEIGHTED AVERAGE POWER (P) OF ALL ENGINE FAMILIES =  $\Sigma$  [(4) X (7)]/  $\Sigma$  (4) = 8432.0/181 = 46.6 Kw
- 2. ESTIMATED CORPORATE AVERAGE EMISSION VALUE =  $\Sigma [(4) \times (6) \times (7)] / \Sigma [(4) \times (7)] = 355807/8432.0 = 42.20 g/kW-hr$
- 3. ESTIMATED CORPORATE AVERAGE STANDARD =  $(0.25 \times (151+557/P^{0.9}))+6.0 = (0.25 \times (151+557/(46.6)^{0.9}))+6.0 = 48.14 \text{ g/kW-hr}$

Model Year:	
Manufacturer Name:	
SI MARINE ENGINE SUP	PLEMENTAL INFORMATION

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# S24. CORPORATE AVERAGE PLAN

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Equipment Type (check one): Outboard Pers	sonal Watercraft
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# Certification Plan and Estimated Production Volumes

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)						
Engine Family	Models	Rated Power (kW)	Estimated Production Volume (Units)		HC+NOx Family Emission Limit	Emission Limit	Emission Limit	HC+NOx Family Emission Limit	HC+NOx Family Emission Limit	HC+NOx Family Emission Limit	HC+NOx Family Emission Limit	Family Sales- Weighted Power (kW)	(4) x (7)	(4) x (6) x (7)
		(KVV)	Family	Model	(g/kW-hr)	Σ [(3) X (5)]/ Σ (5)								

- 1. SALES-WEIGHTED AVERAGE POWER (P) OF ALL ENGINE FAMILIES =  $\Sigma$  [(4) X (7)]/  $\Sigma$  (4) =
- 2. ESTIMATED CORPORATE AVERAGE EMISSION VALUE =  $\Sigma$  [(4) X (6) X (7)]/  $\Sigma$  [(4) X (7)] =
- 3. ESTIMATED CORPORATE AVERAGE STANDARD =  $(0.25 \times (151+557/P^{0.9}))+6.0$  =

Model Year:	
Manufacturer Name:	
SI MARINE ENGINE SUPPI	EMENTAL INFORMATION

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# S25. CORPORATE AVERAGE PLAN SAMPLE FORMAT FOR INBOARD and STERNDRIVE

# **CONFIDENTIAL**

# ABC Marine Co. Certification Plan and Estimated Production Volumes 2003 Model Year SI Marine Engines

(1)	(2)	(3)	(4)	(5)	(6)
Engine Family	Models	Estimated Prod (Ur	L LC+NCy Lomity		(3) x (5)
Linguic Family	Widdels	Family	Model	(g/kW-hr)	(3) \( \lambda \)
3YXZM3.00ABC		100		20.00	2000.0
	711K		30		
	723B		30		
	747A		40		
3YXZM4.33DEF		100		14.00	1400.0
	850B		55		
	850C		45		
3YXZM5.00GHJ		200		12.00	2400.0
	345X		120		
	450W		80		
3YXZM8.11KLM		150		11.00	1650.0
	200J		150		
TOTAL		550			7450.0

- 1. ESTIMATED CORPORATE AVERAGE EMISSION VALUE =  $\Sigma$  [(3) X (5)]/  $\Sigma$  (3) = 7450.0/550 = 13.5 g/kW-hr
- 2. APPLICABLE EXHAUST EMISSION STANDARD (13 CCR, Section 2442) = 16.0 g/kW-hr

Model Year:	
Manufacturer Name:	
SI MARINE ENGINE SUP	PLEMENTAL INFORMATION

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# S25. CORPORATE AVERAGE PLAN

# FOR INBOARD and STERNDRIVE

CONFIDENTIAL

# Certification Plan and Estimated Production Volumes

(1)	(2)	(3)	(4)	(5)	(6)
Engine Family	Models	Estimated Prod (Un		HC+NOx Family Emission Limit	(3) x (5)
Engine ranning	iwodels	Family	Model	(g/kW-hr)	(0) x (0)

- 1. ESTIMATED CORPORATE AVERAGE EMISSION VALUE =  $\Sigma$  [(3) X (5)]/  $\Sigma$  [(3)] =
- 2. APPLICABLE EXHAUST EMISSION STANDARD (13 CCR, Section 2442) =

**Attachment 2:** 

**Certification Database** 

# **CERTIFICATION DATABASE FORM**

The database form is an **Access 97** file; the **electronic version** of this form can be **obtained by contacting your assigned ARB Certification Section staff person**. An imprint of this database form is enclosed for information purposes (only for hard copy mailings of this guidance). In the Access 97 file, the light blue fields indicate fill-in boxes, dark blue fields indicate pull-down menus and red fields indicate they are "reserved for ARB use only."

After **completing** and **verifying** this database form for each engine family, the manufacturer should (1) print a **hard copy** and submit it as part of the engine family's certification application package, and (2) **electronically send** the certification database information to its assigned Certification staff person.

Below is a list of the information fields that manufacturers must provide in order to complete an application for certification. **Incorrect or missing information will render the application incomplete and result in a certification delay**. The fields below are numbered corresponding to the filled-in numbers that are indicated on the enclosed sample (only for hard copy mailings of this guidance).

	Field	Reserved for ARB Use Only	Pull- Down Menu	Fill-In/Describe
1.	Model Year			
2.	Application Type			
3.	Manufacturer			
4.	EO No.			
5.	Engine Family Name			12 alphanumeric characters
6.	EF Name on Engine Label			12 alphanumeric characters
7.	Trade Name			Up to 32 alphanumeric characters
8.	Equipment Applications			
9.	Sales_Code			
10.	EF CA Projected Sales			Up to 10 numbers
11.	EF US Projected Sales			Up to 10 numbers
12.	Engine_Displace_x			xxxx.xxx (in cc)
13.	Highest Power (in kW)	. 1	<b>6</b> ]	xxx.xxx (in kW)
14.	Lowest Power (in kW)	a D A	<b>,</b>	xxx.xxx (in kW)
15.	Sales-Weighted Average Power	יייע		xxx.xxx (in kW)
16.	HC+NOx_Std_CERT			xxx.xxx (Must be equal to or lower than the Star Label's standard.)
17.	HC+NOx Standard Type			
18.	Engine Models			Up to 200 alphanumeric characters

		Reserved	Pull-	
Field		for ARB	Down	Fill-In/Describe
		Use Only	Menu	
19.	Star Label Rating		$\boxtimes$	"0-star" if Tier1 <cert std.;<="" td=""></cert>
				"1-star" if Tier2 <cert href="mailto:Tier1" std.<a="">Std.<a href="mailto:Tier1">Tier1</a>;</cert>
				"2-star" if Tier3 <cert std.≤tier2;<="" td=""></cert>
				"3-star" if Cert Std. <tier3 "4-star"="" cert="" if="" std.<tier4<="" td=""></tier3>
20.	Certification Standard		$\boxtimes$	4-Star ii Cert Stu. <u>&lt;</u> Tier4
21.	HC+NOx Std STAR			xxx.xxx (in g/kW-hr)
22.	Combustion Cycle		$\square$	**************************************
	<u> </u>			11. ( 40
23.				Up to 10 numerals; enter "N/A" for 4-strokes
	Engine Type			
25.	Valvetrain			
26.	Valve (Ports)/Cylinder			
	Cooling Medium			
28.	# of Cylinders			
	Cylinder Arrangement			
30.	,		$\boxtimes$	
	Configuration		<u> </u>	
	Operating Fuel			
32.	ECS_Cat			
33.	ECS_o2s			
34.	ECS_fuelsys			
35.	ECS_egr	RAI		
	ECS_asp	•		
	ECS_air			
38.	ECS_em		$\boxtimes$	Use "EM" only when CARB
				(carburetor) fuel system and
				NA (natural aspiration) are the
				only other information. Use "*"
	500 ODD		<u> </u>	otherwise.
39.	ECS_OBD			
40.	New Durability Testing?		<u> </u>	40 alaban maria abanastana
41.	Durability Carryover EF			12 alphanumeric characters;
40	Name Durability Engine Model			enter "N/A" if #36 is "Yes"
42. 43.	Durability Engine Model			Up to 32 characters
	Number			Up to 32 characters
44.	Service Accumulation Hours			xxx.xxx (in hours)
45.	DF_Type		$\boxtimes$	
46.	xxHC_DF			XX.XXX
47.	NOx_DF			XX.XXX
48.	xxHC+NOx_DF			xx.xxx (This is optional and for additive DF type only.)
49.	CO DF			xx.xxx
٠٠.				WWW

	Field	Reserved for ARB Use Only	Pull- Down Menu	Fill-In/Describe
50.	CERT_EDE_type			
51.	Emission Carryover Engine Family Name			12 alphanumeric characters; enter "N/A" if #46 is "NEW"
52.	Cert_engine model			Up to 32 characters
53.	Cert_engine_id			Up to 32 characters
54.	Rated Power (kW)			xxx.xxx (in kW)
55.	@ Rated_rpm			Up to 5 numerals; no decimals
56.	Cert_engine_stabilization hours			Up to 3 numerals
57.				month/date/year (e.g., 06/19/00 for June 19, 2000)
58.	Certification Test Fuel			
59.	Certification Test Procedure			
60.	Certification Test Cycle		$\boxtimes$	
61.	Cert_TP: List all special			Up to 200 alphanumeric characters
62.	HC+NOx: Certification Level			xxx.xx (in g/kW-hr)(Enter level from confirmatory test, if any. If none, enter highest value from all tests.)
63.	TEST_SET_x		$\boxtimes$	,
64.	HC			xxx.xxx (in g/kW-hr)
65.	NOx		1	xxx.xxx (in g/kW-hr)
66.	HC+NOx	DRAFT		xxx.xxx (This is optional and for additive DF only.)
67.	CO	D K A		xxx.xxx (in g/kW-hr)
68.	HC (Deteriorated)			xxx.xxx (in g/kW-hr)
69.	NOx (Deteriorated)			xxx.xxx (in g/kW-hr)
70.	HC+NOx (Deteriorated)			xxx.xxx (in g/kW-hr)
	CO (Deteriorated)			xxx.xxx (in g/kW-hr)
72.	·		$\boxtimes$	
73.	Remarks			Up to 200 alphanumeric characters
74.	Date_issued			month/date/year (e.g., 06/19/00 for June 19, 2000)
75.	Date_revision			month/date/year (e.g., 06/19/00 for June 19, 2000)
76.	Processed By:	$\boxtimes$		, , , , , , , , , , , , , , , , , , ,
77.	DATE_PROC			
78.	Review By:			
79.	Review_date			